C-156 MILD FACIAL SCRUB OIL CONTROL FACE WASH

GUIDELINE FORMULARY

DESCRIPTION

Gently exfoliates and cleanses without drying out skin Removes impurities and purify skin Formulated with antibacterial Salicylic Acid

COMPOSITION	%
EMAL [®] 227E ⁽¹⁾	33.3
BETADET [®] S-20	5.3
AMIDET [®] N	3.2
Glycerine	6.0
Salicylic Acid	1.0
KAO Fragrance	q.s.
Preservative	q.s.
NaOH (50% solution)	q.s.
Sodium Chloride	q.s.
Deionized Water	Up to 100

(1) 33.3% of EMAL $^{\rm \$}$ 227E (SLES at 27% a.m.) can be substituted by 12.86% of EMAL $^{\rm \$}$ 270D (SLES at 70% a.m.)

TECHNICAL CHARACTERISTICS		Kao Method	
APPEARANCE (20°C):	Clear gel	KCSA-258	
pH (as it is):	Approx. 6.5	KCSA-014	
VISCOSITY BROOKFIELD (20°C, cP):	Approx. 7,000 (0.5% NaCl)	KCSA-227	
STABILITY TEST:	Correct	(1 month 40°C/RT/5°C)	



RECOMMENDED OPERATIVE METHOD

Mix water with Salicylic Acid and GLC 99%. Stir till clear.

Add EMAL[®] 227E, AMIDET[®] N and BETADET[®] S-20. Stir well after each addition until a homogeneous dispersion is obtained.

Add the other additives: preservative (soluble), perfume (15 minutes of agitation are usually needed to solubilize it), dye(s) (diluted in water) and other (extracts, etc.).

Adjust pH (it is recommended to use NaOH to reduce it).

COMPONENTS

AMIDET[®] **N** (PEG-4 Rapeseedamide, \approx 95% a.m.): non-ionic character. Nitroso-amines free thickener. It increases the foam volume and improves the quality of it. It reduces the irritation potential of the anionic surfactants on the skin. Multi-functional agent.

BETADET® S-20 (Lauryl Hydroxysultaine, \approx 38% a.m.): amphoteric character. Very mild co-surfactant. It decreases the irritation level of anionic surfactants, improving the quality of the foam and performing also as a thickener. It improves the stability of the formula at extreme pH's and low temperature.

EMAL® 227E (Sodium Laureth Sulfate, \approx 27% a.m.): anionic character. Primary surfactant, highly foaming. Good detergent properties.

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